

(continuous data use)

No. 741

PRODUCTION CHECK SHEET

Product Name Alternator Pulley

Date 12/02/02

Usage Pulley Bolt Torque

Factory Chruch Street

Specification 2.2Nm ± .5

Section Name SI Line

No. of Inspections 185

Data Collector Sam the Man

Total Number 185

Group Name _____

Lot Number 1631

Remarks: _____

Dimensions	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.8	2.9	3.0	3.1	3.2
40																		
35			Spec LSL											Spec USL				
30																		
25																		
20																		
15						X	XXXX	XXXX		X	XXXX	XXXX						
10				XXXX		XXXX	XXXX	XXXX		XXXX	XXXX	XXXX						
5			XX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX				
0	X	XX	XXXXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XXXX	XX	X
TOTAL FREQUENCY	1	2	7	13	10	16	19	17	12	16	20	17	13	8	5	6	2	1